

SOUTH PRODUCTION NOTES

September 19, 2014
Day Shift

BASF EMPLOYEES
81 Last Recordable
442 Last Lost Time

Continue to Record Fines on Green Sheet

#1 MED / Al-4190 Next:

Completed.

Midnight shift: Continued cleaning. Need to run the AL oxide sand through the spiral elevator, vacuum what is left on the Cleveland vibrator, and get started.

Day shift: Continued.

Afternoon shift:

#1 RC / Al-5637 next:

Work scheduled on calciner the weeks of 9/22 and 9/29.

Midnight shift: Ran all bags through a second time at 30 degrees higher.

Holding temps until the engineer says that it is ok.

Day shift: Off-maintenance work on Saturday.

Afternoon shift:

Exhaust to Trimer

#2 MED line / Cu-0860:

Continue. Add in the wet mix. Continue with the Bindzil 2034, SAP # 50363317).

Midnight shift: Continued.

Day Shift: Running out of Cu-3818.

Afternoon Shift:

#2 RC/ Cu-0860:

Continue to feed the calciner.

Midnight Shift: Continued.

Day Shift: Continued.

Afternoon shift:

Exhaust to F1

#3 MED / D-1794:

Continue On. Continue. Add in the wet mix from the cart and any drums as we go.

Grease the end seals once a shift. Lot 42/Bags 7-9 will be remade at end of run-B Grodecki.

Midnight Shift: Continued.

Day shift: Continued. 2 pallets of milled recycle material at North end needs brought over.

Afternoon Shift:

#3 RC / D-1794:

Continue when feed is available.

Midnight shift: Continued.

Day shift: Continued.

Afternoon Shift:

Need to exhaust to CTO

New Pfaudler / D-1145 SNAP:

Done. All carts are cleaned and taken back to the harrop kiln storage area.

Midnight shift: Carts were cleaned.

Day shift: No activity.

Afternoon Shift:

National Dryer / D-1145 SNAP:

Finished. Will need to vacuum the dryer this weekend in preparation for soda blasting Monday.

Midnight Shift: Carts cleaned. Will need to vacuum dryer this weekend in preparation for soda blasting on Monday.

Day shift: Need to clean Dryer.

Afternoon Shift:

#4 RC / D-1145 SNAP:

Restarting calciner to finish the last SNAP impreg batches.

Midnight Shift: Continued to feed.

Day shift: Continued.

Afternoon Shift:

Exhaust to 4A DC

#5 RC / Cu-3818:

Continue to feed. W.O.W. for inspection of the 5A roto-lock (possibly worn paddles). (RS 9/8/14) – When run is complete. Hold for instructions from Bodmann. Cu 3818 should be next. Copper Carbonate-do not use World Metals.

Midnight Shift: Continued to feed.

Day shift: Continued.

Afternoon shift:

Exhaust to 5A DC

Abbe Blender / 5206:

ONLY run Abbe on off shifts and weekends.

Midnight shift: Continued to make batches.

Day shift: Restart on 2nd shift.

Afternoon Shift:

#6 RC / D-5206

Continue when we have feed and can run the Abbe.

Midnight shift: Dryer kicked out half way through the shift. Relit early on day shift and running.

Day Shift: Continued.

Afternoon shift:

Exhaust to Sly Scrubber

Tower 3 / Cu-1986:

Continue On.

Midnight Shift: Loaded and running.

Day shift: Continued.

Afternoon shift:

Tower 6 / Cu-0860:

Continue on.

Midnight Shift: Loaded and running.

Day shift: Continued.

Afternoon shift:

North Screener / Cu-1986:

Continue On.

Midnight shift: Continued. We are just about out of liners. Slight possibility we could get some in today.

Day shift: Down-Out of liners.

Afternoon shift:

South Screener / Cu 0860 :

Continue On.

Midnight shift: Continued. We are just about out of liners. Slight possibility we could get some in today.

Day shift: Down-out of liners.

Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32:

Midnight shift: Continued.

Day Shift: Continued.

Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32:

Midnight shift: Continued.

Day shift: Continued.

Afternoon shift:

Old Pfaudler / Clean for D-1795:

Hold, D-1795 impregs coming soon

Midnight Shift: Hold

Day Shift: Hold

Afternoon shift: Hold

PK Blender / Selexsorb next:

We are going to start making the Selexsorb. 19 of 25 batches made of 3915 pill mix-we will make later, DC bag-house pressure drop issues are resolved-monitor.

Midnight Shift: Still waiting for Justin to tinker. Not in range yet.

Day shift: Waiting for material to be in pass and the MOD. Will start on 2nd.

Afternoon shift:

TK #2 / V-2010:

NOTE: all tunnel kiln personnel need to remove their belongings from their respective TK Racal lockers. Chuck Evans will have new Racal/PAPR lockers assigned to TK operators by the PPE shelves in building 17. See Chuck or your GL for details.

Midnight shift: Continued.

Day Shift: Continued.

Afternoon shift:

TK #4 / Cu 0540 next (Sterotex screening for now):

This kiln is off.

Midnight shift: No activity

Day Shift:

Afternoon shift:

Building 27 Belt Filter / S1-S1 trial:

No activity. The ceilings in building 27 will be painted next week everywhere but the horne machine area.

Midnight shift:

Day shift: No activity.

Afternoon Shift:

Priorities 1 through 10 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

- 1) Reduction Towers
- 2) Reduction Tower Screeners (if liners arrive)
- 3) #3 Line/#3RC
- 4) South PK
- 5) #1 Line
- 6) #2 Line/#2RC
- 7) #5 RC
- 8) West Pfaudler clean up & V-2045 soln make up
- 9) #4 RC, Clean up for Selexsorb AS
- 10) Horne Tabletting
- 11) Abbe/#6RC

To-Do items:

Cu-0860 inserts can be placed in the oven in B-31 lab for 2 hours then poke out inserts with paperclip-per Bob Priscak. (keep working on these)

Monday, 9/22/14, they will be